



# Update on Safety Codes

## National Electrical Safety Code (NESC)

## California GO-95/GO-165

Presented to:



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# Summary

get it right

## ■ Code Overview

- Codes - NESC...GO 95...NEC....OSHA....
- Best Practices – Personal Safety & Facilities Reliability
- Engineering Design for Efficient & Reliable Operation

## ■ Issues

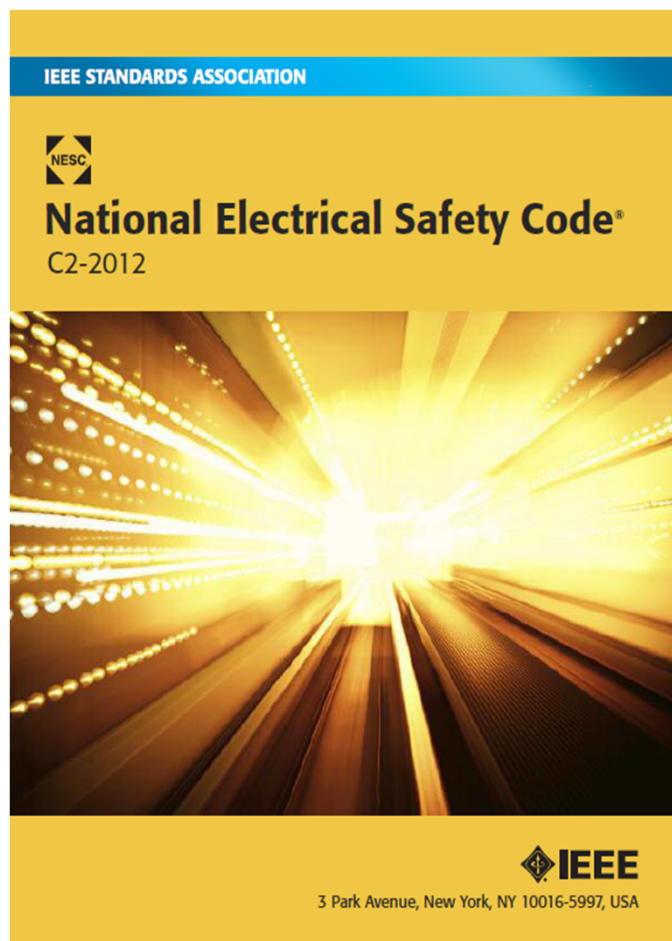
- Congested Poles – Joint Use
  - Integrating Smart Grid, Wireless, and Broadband Devices
- Demarcation between Code/Standard/Practices
  - Joint Use and Inter-Utility Cooperation
- Collateral Impacts from Legal Cases & Regulation
- Grounding and Bonding

## ■ Future Paths

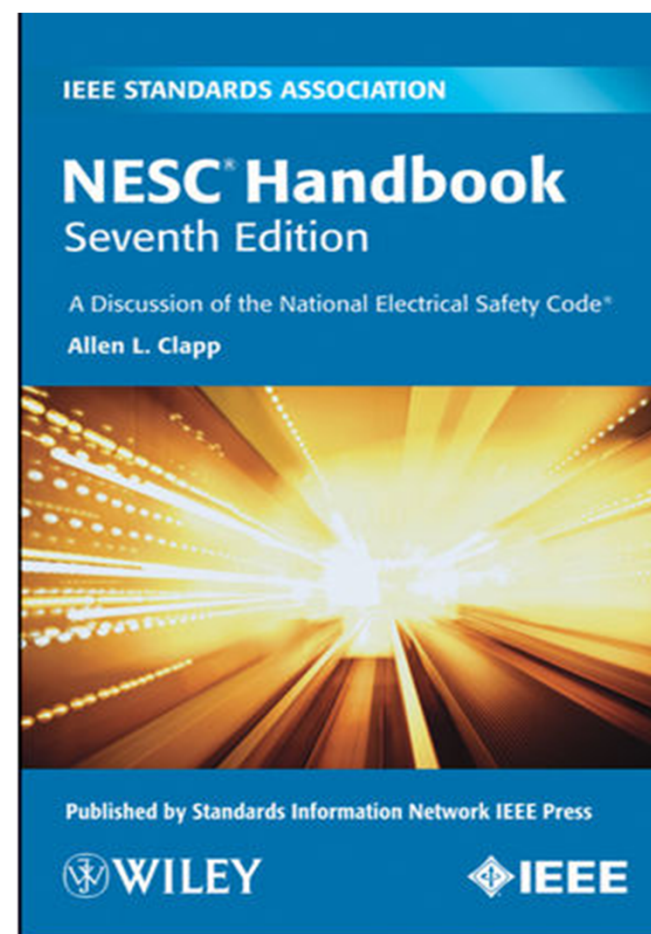
- Network Trends and Business Drivers
- Change Proposals for NESC



# NESC Overview



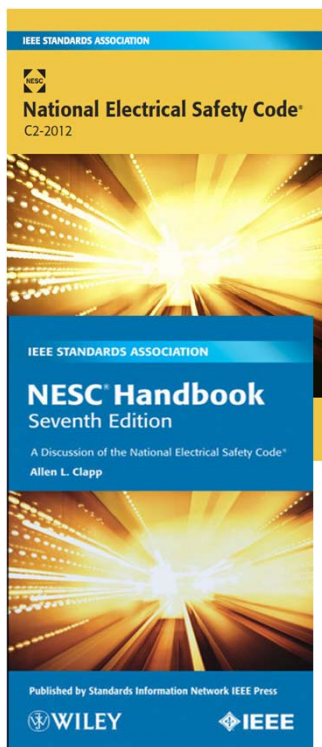
- NESC
- NEC
- OSHA
- M&Ps
- IEEE
- NFPA
- UL
- JUAs
- GRs/SRs
- ATIS
- etc.....







# Adventures in Code Land



**National Fire Protection Association**  
The authority on fire, electrical, and building safety



**California Public Utilities Commission**

Overhead Electric Line Construction



Prescribed by the  
PUBLIC UTILITIES COMMISSION

■ **IEEE – NESC**

■ **NFPA -- NEC**

■ **GO 95**

■ **OSHA**

■ **Internal M&Ps**

■ **GRs and UL Listings**

■ **Joint Use Agreements (JUA)**

■ **etc.....**

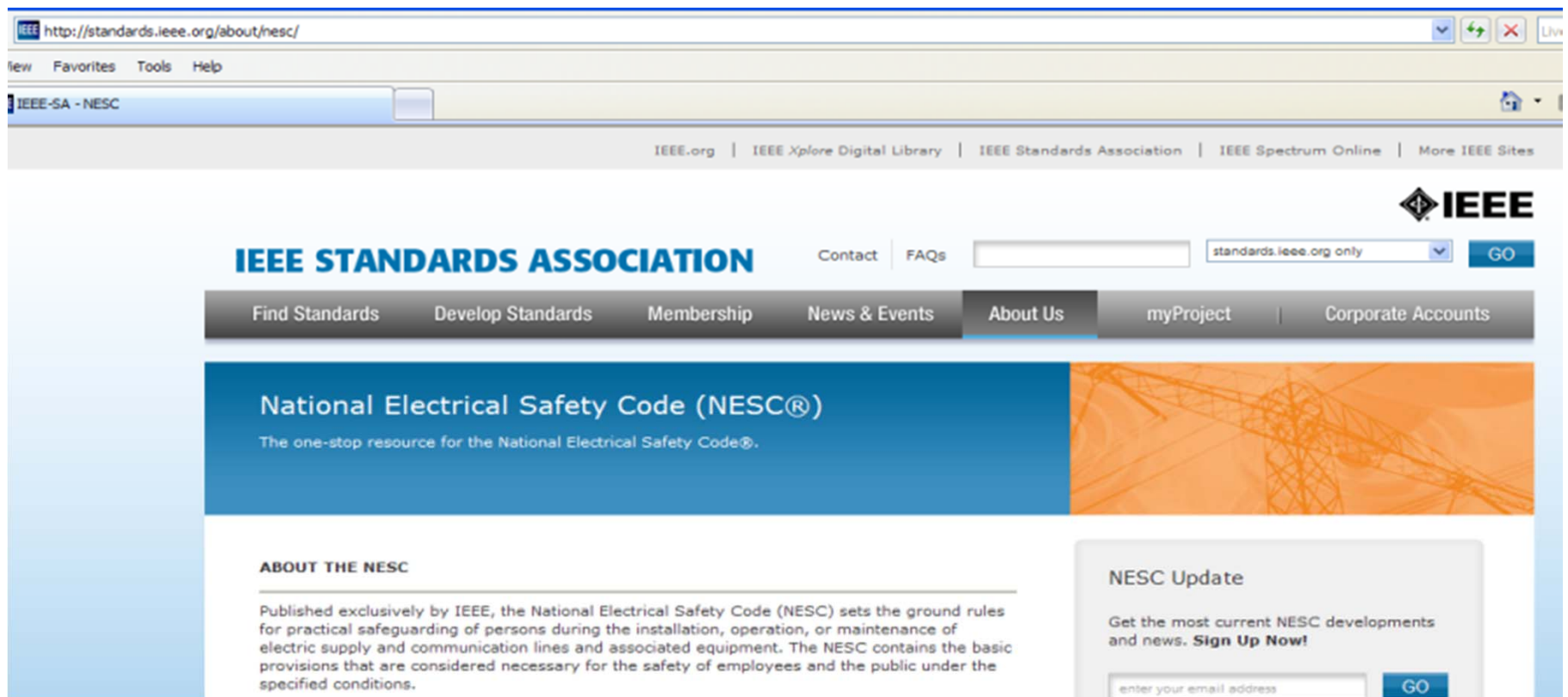
- **Industry Safety Codes and Standards**
- **Regulatory Rules..... Legal Mandates**
- **Internal Practices.....Engineering Design**

# .....→ National Electrical Safety Code (NESC) get it right

- **Purpose** : The practical safeguarding of **persons**, **utility facilities**, and **affected property** during the installation, operation, and maintenance of electric supply and communication facilities.
  - Contain the basic provisions that are considered necessary for the safeguarding of the public, utility workers and utility facilities under the specified conditions.
- **Scope** : The NESC covers supply and communication facilities and associated work practices employed by a public or private electric supply, communications, railway, or similar entity in the exercise of its function as a utility.
  - Facilities = lines and equipment and specified infrastructure (e.g., poles, sub-stations, vaults...)
  - The NESC covers similar systems under the exclusive control of the utility and being worked by qualified persons, such as those associated with an industrial complex or utility interactive system.

# .....➔ National Electrical Safety Code (NESC)

- NESC is not intended as a design specification or as an instruction manual – <http://standards.ieee.org/nesc>
- The implicit assumption exists that regular operational cooperation as well as formal joint-use agreements (JUAs) exist between all power and telecom utilities sharing a pole, underground vault, location or area.





# NESC Status and Process

A. Aug 2011 – The 2012 NESC Published

B. During 2012 NESC working groups are active – formal & informal

**We are here → Developing new change proposals**

C. July 15, 2013 – change proposal deadline for changes to 2012 Edition

B. Sept.– Oct. 2013 -- NESC Subcommittees meet to consider change proposals and prepare recommendations for 2017 Edition.

C. Sept. 2014 - Preprint of proposed 2017 Edition released

→ Opens the public comment period until to May 2015

D. May 1, 2015 – Final comments received on 2017 Draft

E. Sept.– Oct. 2015 -- Subcommittees and their Working Groups consider all comments and recommendations.

F. 2016 - 2017

➤ New NESC submitted to Accredited Standards Committee and to ANSI for recognition → ANSI approval (~June/July)

➤ August 2016 -- Publication of 2017 NESC → Effective no later than 2/1/2017



# Drivers for NESC Changes

## **PRIMARY = REACTIVE**

- Problems, issues and conflicts revealed during active use of NESC
  - Problems during Engineering/Design activities
  - Inspections and Joint-Use Agreement Conflicts
  - Field incidents, accidents, and legal cases
    - Root cause analysis
  - OSHA Compliance
  - Regulatory Harmonization and Feedback
    - FCC, Public utilities – Boards and Commissions

## **SECONDARY = PROACTIVE** (5 year code cycle limits reaction time)

- Mismatch of new technologies to practices based on traditional code
  - Wireless Antennas – Growth into Femtocells and DAS systems
  - Smart Grid Devices – joint power and communications functions
  - Alternate and hybrid sources of energy – wind, solar, etc....



# .....→ Key Changes in 2012 Code

- **Scope (Sections 1--- 3 )**
  - Extensive revisions to clarify applicability of NESC.
  - Not changes in scope but clearer statement reflecting 100-year history
- **Grounding (Sections 9)**
  - Effectively grounded – grounded for purpose
  - Directly embedded steel pole = acceptable ground electrode
  - 14 AWG (min) → 6AWG (min) for intersystem bonds for communications ground
- **Generation - Sub-Stations (Part 1 – Sections 10 ---19)**
  - Illumination and Fences – safety signs and environment (clarifications)
- **Aerial (Part 2 – Sections 20 --- 27)**
  - K-factors versus specific ice/wind loadings
  - Clarification of grounding rules for aerial plant – guys, strand, etc...
  - Improve of strength and loading calculation methods – define conditions better
- **Buried – Underground (Part 3 – Sections 30 --- 39)**
  - Inspections and Testing – conditions, defects .....
  - Refined clearances between different facilities to enhance safety
  - Limit intersystem bonding between vertical pole grounds and buried plant
- **Work Rules (Part 4 – Sections 40 --- 44)**
  - Arc-Flash Clothing Ratings – correlated to field data and laboratory testing
  - MAD (Minimum Approach Distances) – IEEE 516

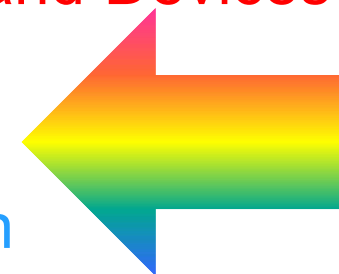


## ■ Code Overview

- Codes - NESC...GO 95...NEC....OSHA....
- Best Practices – Personal Safety & Facilities Reliability
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- Congested Poles – Joint Use
  - Integrating Smart Grid, Wireless, and Broadband Devices
- Demarcation between Code/Standard/Practices
  - Joint Use and Inter-Utility Cooperation
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## ■ Future Paths

- Network Trends and Business Drivers
- Change Proposals

# → Open Issues within Code Activity

- Supply Equipment in Communications Space
  - Definitions of “Supply” and “Communications” equipment – powering wireless....
- Grounding and Bonding... and “Effective Grounding”
  - Delineate purpose of grounding and bonding
  - Intersystem grounding and bonding at joint-use poles, buried/aerial, homes....
- Clearance and separation on congested poles
  - Safety driven guidance rules (NESC)
  - Business and regulatory driver considerations for growth
- Lines — Pole Strength and Loadings – GO-95 Vs. NESC approaches
  - Load & Resistance Factor Design (LRFD) Vs. Allowable strength Design (ASD)
  - Load and material strength factors along with load duration effects
  - Extreme Wind methodology and Ice Loading Factors
  - Correlation with ANSI O5.1 & ASCE (ASCE 7)
  - Engineered materials; e.g., Fiber-reinforced polymer & concrete structures
- Engineering Reality Vs. Regulatory/Legal Language
  - “..will not fail...”



# Underlying Concerns & Issues

- Codes Inter-Relationship - NESC...NEC...GO95...“Harmony?”
- Alternative and distributed generation systems:
- Bonding and Grounding
  - Terminology, definitions and defined purposes – to protect people and equipment from effects of lightning, power fault, stray current and induced voltages
- Regulatory and Legal – inspections, documentation & records
  - Conditions versus Defects
  - Extraordinary threats versus “expected” stresses
- Congested Poles
- Worker & Public Safety (Part 4 - Work Rules)
  - Work Skill/Experience/Training ....M&Ps....Engineering Controls
  - Contact Avoidance...Minimum Approach Distance - IEEE 516/OSHA
  - PPE - Voltage detectors, clothing, equipment
  - Emergency restoration Vs. standard work operations



# Congested Poles

**New Added Devices**  
**Smart Grid...**  
**Wireless...**  
**Broadband .....**





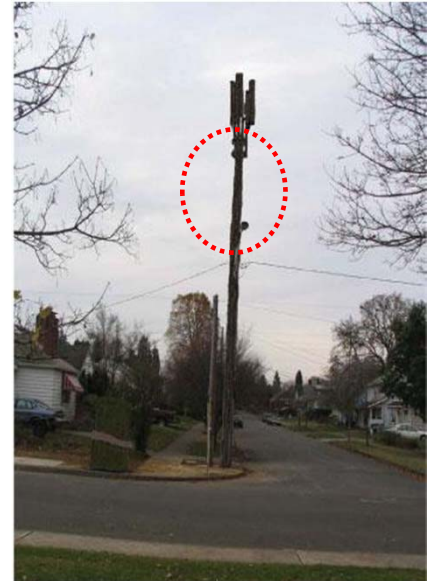


# CONGESTED POLES





# WIRELESS ANTENNAS ....

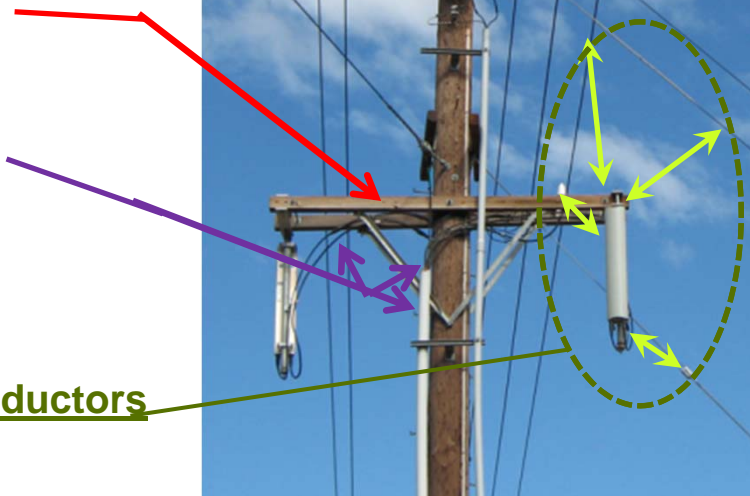


Strength of Support Elements

Vertical Conductor Protection

Obstructions to Working Space

Clearance from Supply Line Conductors





# .....→ **Wireless – Antenna (NESC Part 23)**

## **Rules 231—through ---239 and 420**

Antennas - Placement or where on pole is best

- Top
- In Supply Space
- In Common Space
- In Communications Space
- On Cross arms

Clearances and guarding rules for antennas and hardware

- Sufficient climbing and working space to
  - Work in Vicinity of Antenna/Wireless structures
  - Work on Antenna/Wireless structures and Equipment
- RF Radiation hazards – Rule 420Q
- Mechanical and electrical protection of associated cables and equipment closures

.....➔ **SMART GRID DEVICES ➔ 2-Way Communications ➔** get it right  
**Supply Equipment in Communications Space**



Wireless Networks  
Security, Monitors and Control Systems  
Luminaries  
Cabinets for Broadband components  
Distributed Power Sources  
Expansion of private and municipal networks

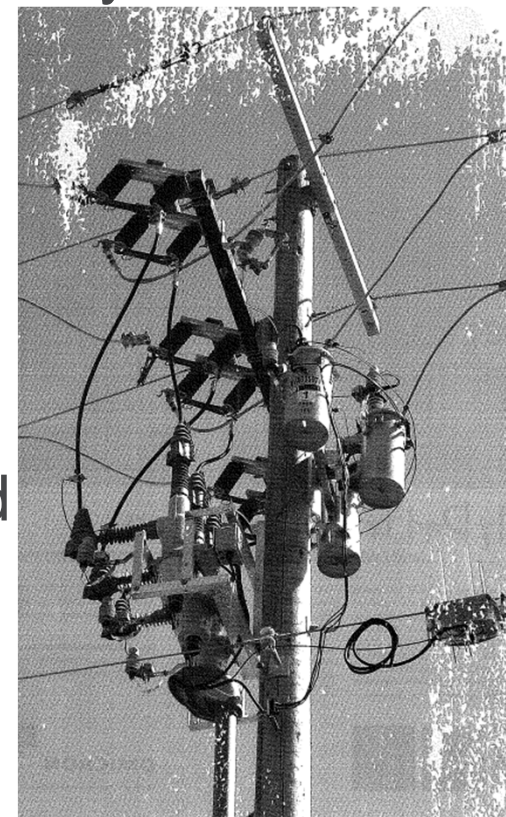
Wireless  
Unit  
Inverter



# .....→ Supply Equipment in Telecom Space

Safety Code Requirements = Baseline or Minimum Level

- Adequate bonding and grounding to help prevent induced and fault voltages/currents on the communications circuits.
- Identification and marking rules to provide equipment or contact information to help identify responsible party.
- Adequate Ground clearance rules.
- Providing sufficient climbing space
- Provide sufficient working space around communications lines and facilities
- Keep minimum clearances as per the NESC to help maintain the integrity of the CWSZ around communications facilities.







# Harmonization, Demarcation, and Competition, Between Codes



**Joint Use**  
**Competition -- Cooperation**



# Demarcation Between Codes

get it right

Electrical Supply ..... Telecommunications

Service Points ..... Network Interface

\*\*\*\*Utility Defined Demarcation Point\*\*\*\*

- Residence
  - Outside of house – Network Interface Device (NID)/Optical Network Unit (ONU)
  - AC Panel inside house
- Commercial Building
  - Building Entrance Terminal (BET – inside or outside)
  - Telecom Closet or Room
  - AC Panel or power Room inside building
- Communications Nodes - Electronic Hut or Cabinet or Active Fiber Hub
  - Closure Inside Hut
  - Distinct AC compartment in cabinet or separate adjacent box
- Lighting for Parking Area
- Long Rural line serving Remote Farm or Residence
  - At Main Road.....At Property Boundary.....At Buildings

# .....➔ California – “The Other Country”

## General Orders (GO 95 ..... GO 165)

- Multiple Purposes of Codes
  - Safety to Workers and Public
  - Regulatory and Legal Compliance – Risk Management
  - Engineering – help ensure practical and useful rules to facilitate safe Joint Use installations and work rules
- LRFD versus ASD Engineering designs
  - Safety Factors
  - Load Calculations
  - Worst case situations Vs. “Expected” stress
- “Will Not Fail”
  - Precision of Legal/Regulatory Language
  - Engineering Reality
- Fire Hazards

# .....➔ Joint Use Cooperation Vs. Competition

- Mutually Beneficial Rules
  - 1990 NESC Code – Historical objectives
  - Joint Use Agreements (Contractual)
- Business Competition
  - Power Supply
  - Communications – Wireline and Wireless
  - Broadband services
- Risk Management
  - Regulatory Compliance
  - Legal Mandate



# **Collateral Impacts of Legal Actions and Regulation Rulings**



# → Operational Concerns in Legal Cases

## ■ Inspections

- Separate Inspection Programs
- Incidental to Regular Work Activities
- Regulatory driven

## ■ Documentation and Records

- Trouble Report Calls - Response times and Access to Data
- Installation/Maintenance/Repair
- Engineering and Design Records

## ■ Practices

- Routine inspections for safety of workers and public
- Corrections of Defects and Reporting of Conditions
- Differences in Operations between utilities – e.g., use of metallic versus dielectric buckets on truck

## ■ Cooperation and communications to/from other stakeholders – other utilities

- Inter-utility reporting and communications

## → Facilities Inspections

- NESC Rules 214 & 313... GO 165
- Inspections and Tests
  - Conditions versus Defects
- Pole Inspections
  - Routine (visual) during other work (\$ minimal)
  - Pole Test – hammer and probe (\$ minor)
  - Intrusive pole test – drill, dig, core, stabilize...
  - Engineering Pole Loading Analysis
  - Last two bullets have significant \$\$ cost – time, effort, documentation
- Expectations of Various Interested Players/Users
- Legal Risk Management



# Pole Testing and Inspection Options

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- Pole Testing Prior to Work Operations
- Conditions Requiring No Testing or Supplement Support

## Physical Testing

- Sound Test (Hammer)
- Prod Test - Below Ground Line Inspection
- Hand Line or Pike Test .

## Measuring Extent and Effect of Decay

- Internal Exam - Drilling and Boring
  - Other methods – Resistograph (?)
- Wood Pole Decay Patterns
- Deductions for Defects
  - Hollow Hearts
  - Enclosed Pockets
  - Exposed Pockets
  - Woodpecker Damage

- Define Defective Pole
- Critical Pole Section and Circumferences
- Retained strength criteria (80%--70%--67%)
- Engineering Analysis – Loads + Safety Factors



## Wooden Pole Inspection Programs

- Training.....Visual and Physical Tests . . . . . Documentation



# GROUNDING AND BONDING





# Why Do We Bond And Ground?

Appropriate Bonding and Grounding Helps to Ensure the Safety of the Outside Plant Network, Employees and Public  
**SAFETY**

- Reduce the hazard of electric shock to employees and the public from unintentional contact with power faults and power crosses
- Limits the extent and minimize the damage caused by lightning (but cannot prevent damage entirely)
- To reduce corrosion and subsequent deterioration of hardware/anchors that could put a pole line's integrity in jeopardy.

**QUALITY OF SERVICE** To reduce noise in telecommunications circuits

**INTEGRITY OF THE NETWORK** -- To mitigate

- Effects of power surge voltages and currents in telecom facilities -- it is important to establish and maintain continuity of the cable shield
- Electrolysis which can cause corrosion of shield, strand, and anchor
- Damage to electronic equipment and telephone plant caused by power & lightning surges





# Intersystem Bonding to Power

## Function of Power System Grounding Scheme

- Multi Ground Neutral (MGN) Systems
- Delta and Wye grounding schemes
- MGN connection is the preferred method to help ensure parallel communications network is properly grounded.
- Many major power utilities in the southern and western USA(\*), regardless of grounding type, deny permission to telecom to attach to their grounds.

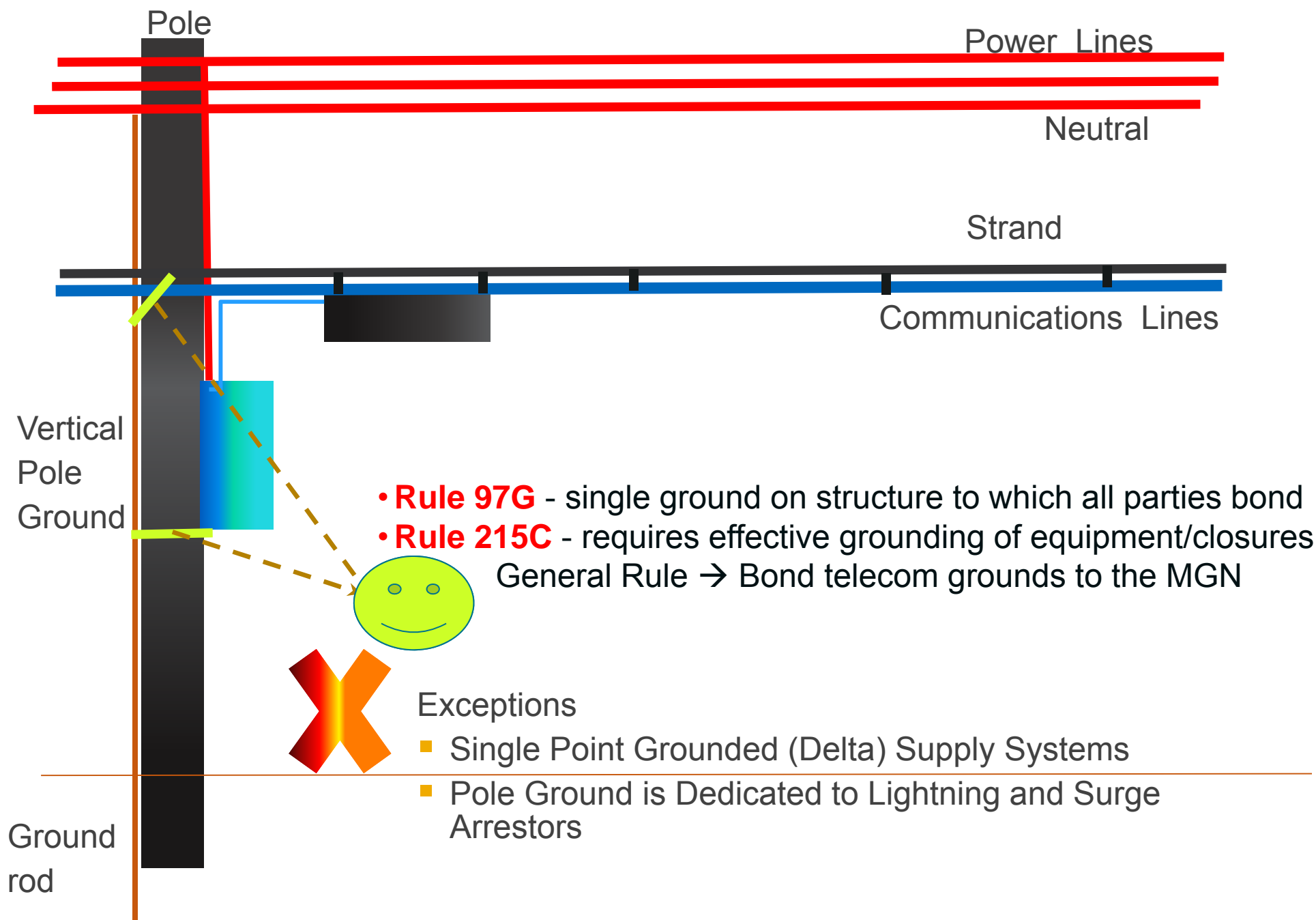
(\*) Mainly in California where 42 different power companies deny permission; but also increasing resistance to MGN bonding is found in North Carolina, Texas, Oklahoma, Louisiana, other States in the western and southern portions of the USA.

# → Telecom Grounding Preferences/Choices

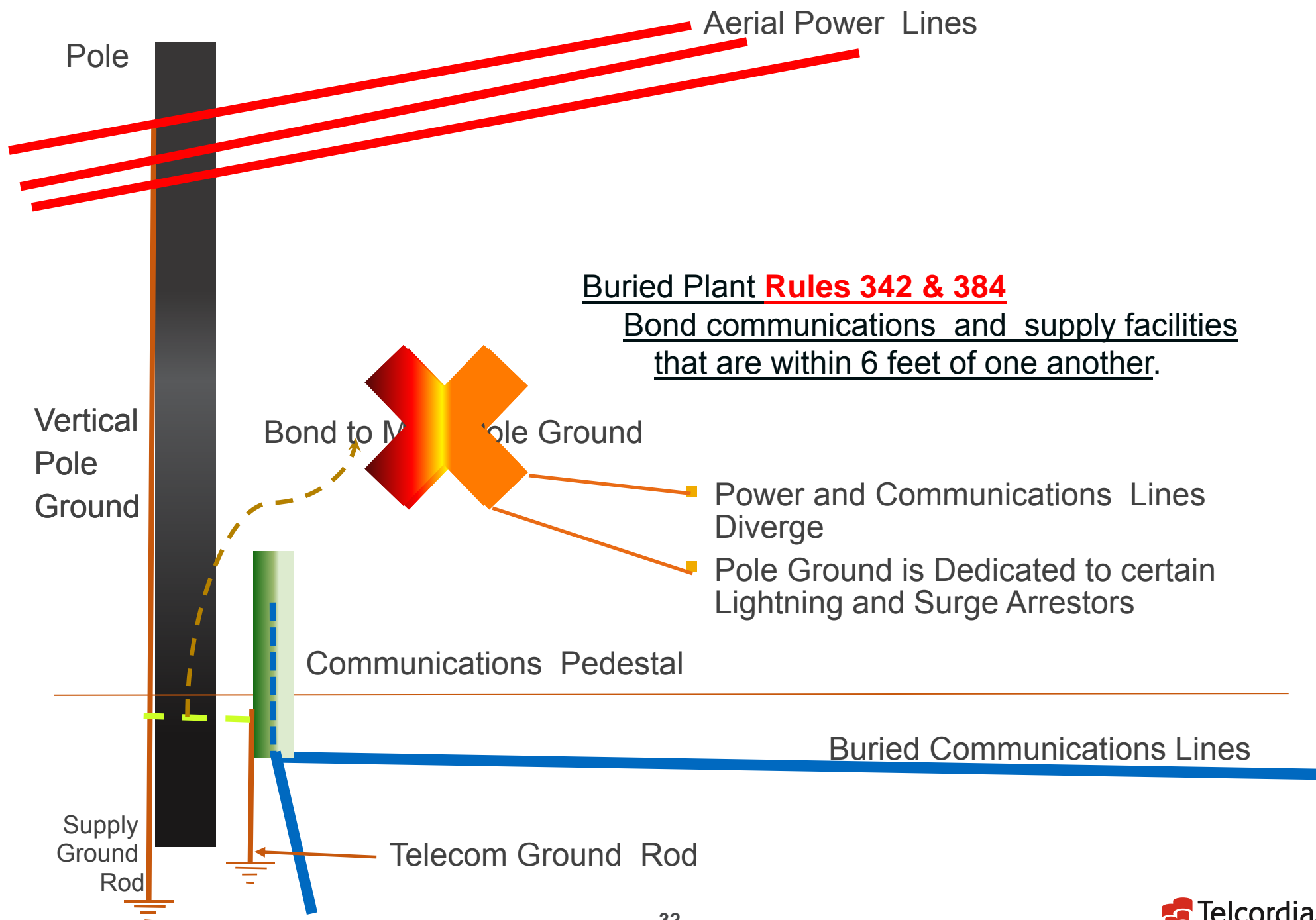
1. MGN - Connect to an MGN
2. *Manhole Grounding System*
  - *Ground ring or ground bed*
3. *Telecom Ground Bed –*
  - *Three x 8-feet long (\*) ground electrodes (ground rod)*
  - *Minimum of 8 feet apart and strapped together with a #6 AWG bare copper ground wire.*
  - *Each rod is solid corrosive-resistant copper.*
4. *Counterpoise Ground – Ground wire in an open trench to a handhole, pedestal, or manhole.*

(\*) 8 foot in network....5 foot at residence

# → Intersystem Bonding: Pole MGN



# .....➔ Buried—Aerial : To Bond or Not to Bond?





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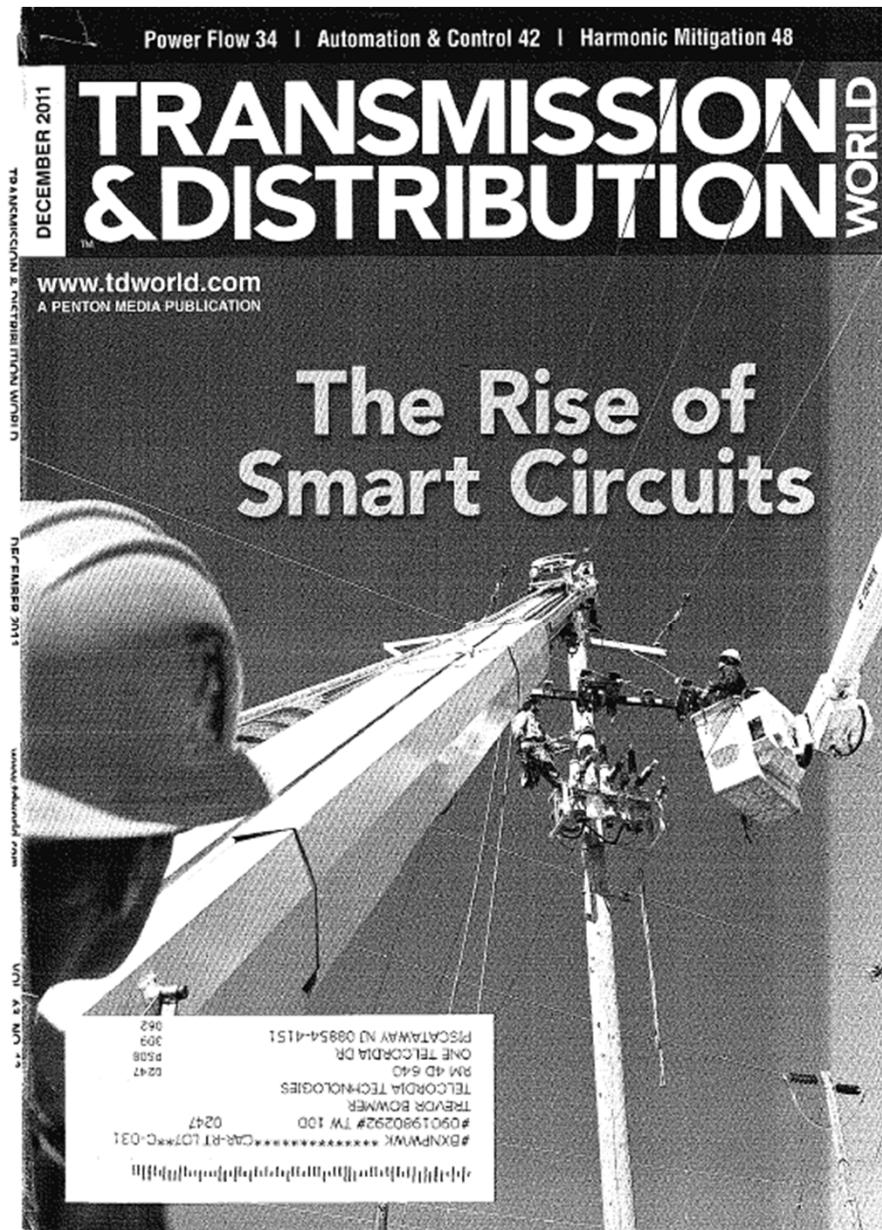
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# Network and Business Drivers

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## INTELLIGENT Distribution

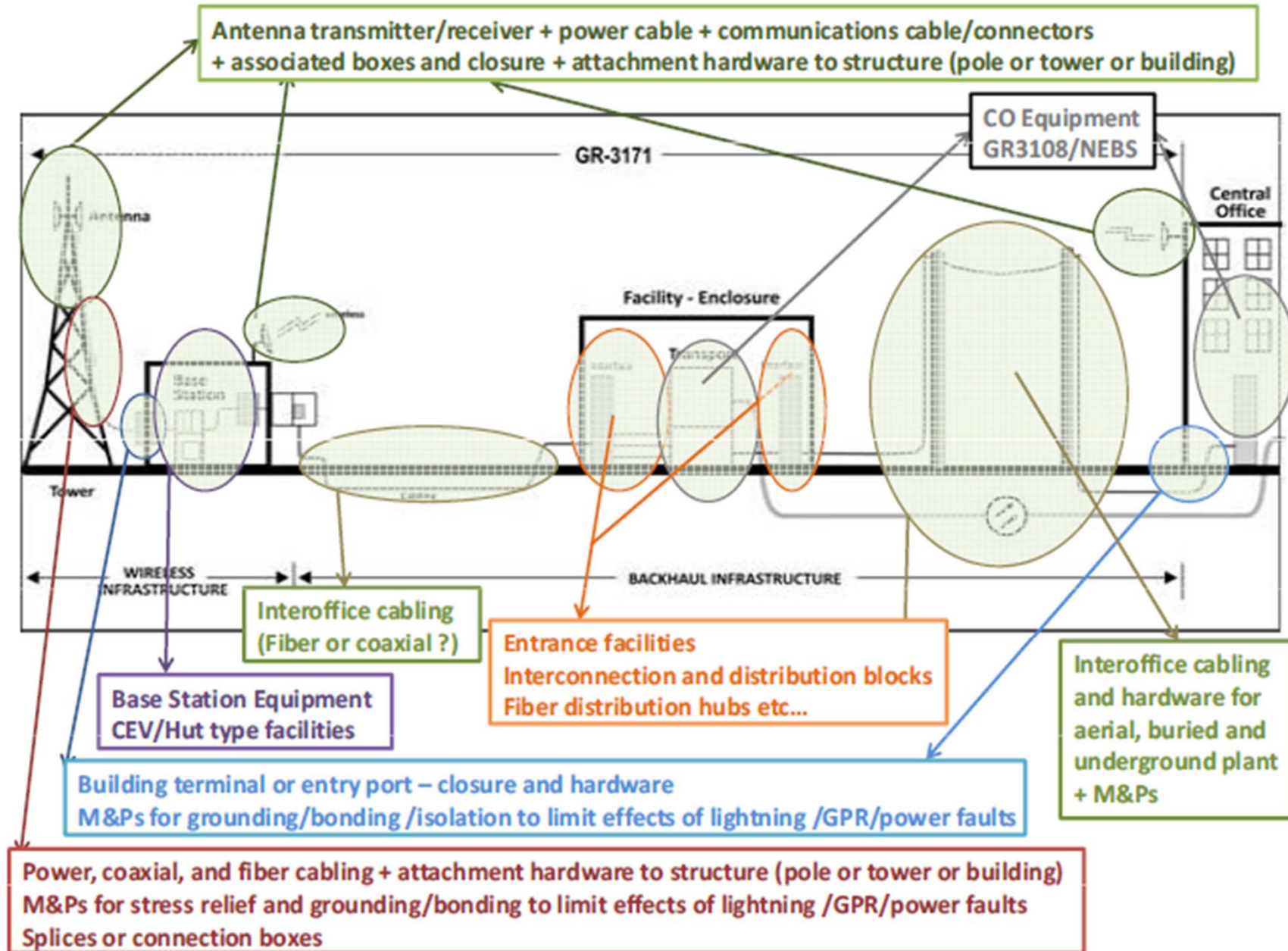


Crews performing the first recloser test install in 2010.





# Expansion of Wireless Networks



From Telcordia GR-3171



# Transition of Wireless Networks

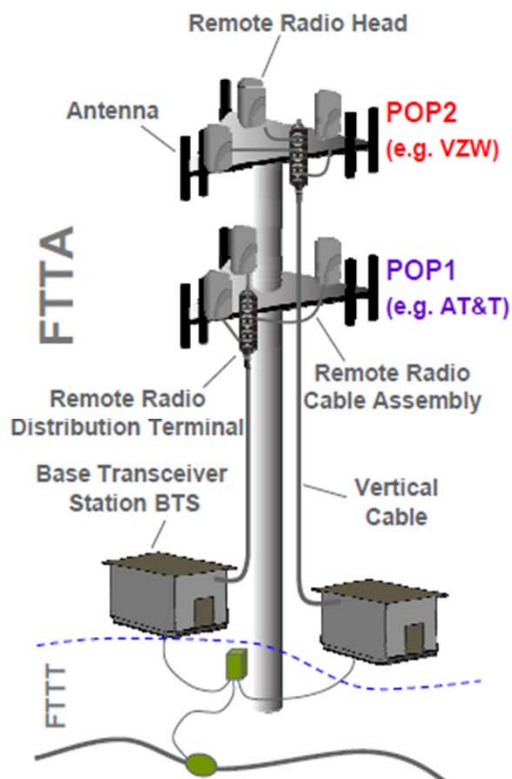
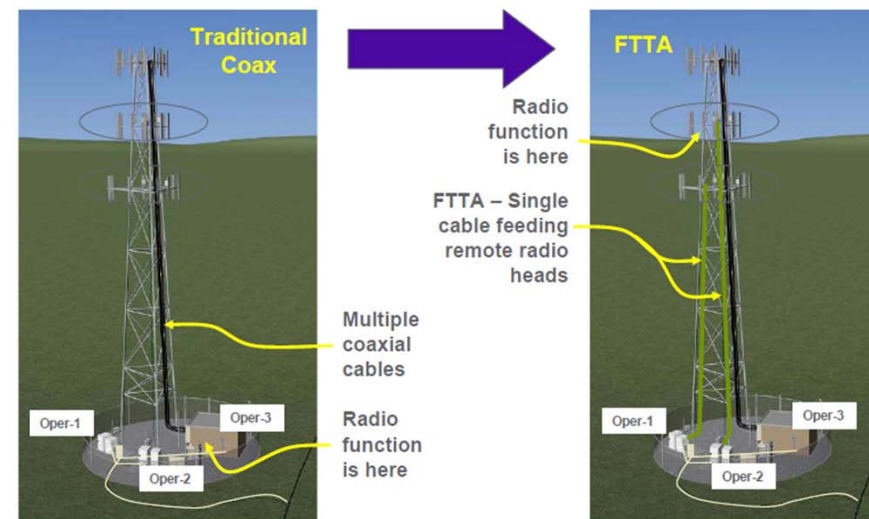
## Joint Feeds to Antenna

- Power (AC/DC)
- Communications (Fiber/Copper)

## Comparison of FTTA to Fiber to the Home (FTTH)

*Fiber to the Antenna is different with new terminologies but some similarities*

## Transition to Fiber-Fed Remote Radio Heads



| Fiber to the Antenna  | Fiber to the Home  |
|---|--|
| Point of Presence (POP)<br>(wireless carrier at a cell site)            | Home or Living Unit (LU)<br>(wireline carrier at a residence)        |
| Cell Site (cell tower, rooftop, etc)                                    | Neighborhood   |
| Remote Radio Distribution Terminal (RRDT)                               | Network Access Point Terminal (NAP)                                  |
| Remote Radio Cable Assembly (RRCa)<br>(with Terminal and RRH connector) | Drop Cable Assembly<br>(with Terminal Connectors)                    |
| Remote Radio Head (RRH)<br>(electronics at top of cell site)            | Optical Networking Terminal (ONT)<br>(electronics on side of a home) |
| Terminal Installed (TI)   | Homes Passed (HP)  |
| RRHs Connected (RC)   | Homes Connected (HC)   |

## Antenna Locations

- Poles
- Towers
- Roof Tops
- Church Spire
- Walls
- DAS Indoor

From Telcordia GR-3171

## → Themes and Trends

- **Demarcation between Codes and Standards - NESC/NEC**
  - Codes are not in significant conflict over general intent
    - “Devil is in the Details”
  - Local interpretations vary greatly between inspectors, local authorities, and individual utilities → generate conflicts
  - Other (Hidden) Agendas – Business and Economic Drivers, Regulatory and Local /State/Federal Political Factors
- **Ongoing Refinements to make code practical and usable**
- **Collateral Effects of Expansion of Smart Grid Devices and Broadband/Wireless Services**
  - Congested Poles
  - Adequate clearance and separation between facilities
  - Sufficient working and climbing space
- **Communications (Lack of ?) Between Stakeholders**
  - Cooperation between all Joint users of structure and Right-of-Ways

## .....→ Drivers that Create Congested Poles

- Competition in Telecommunications - More Joint Users
- Expansion of Broadband and Wireless Services and Applications associated with Smart Grid Developments
  1. Smart grid devices to monitor and control supply circuits
  2. Wireless – Antennas, power supplies and other devices/boxes
  3. Cameras, monitors for traffic control and security surveillance
  4. Luminaries – street lights, as well as in private lighting/luminary systems for parking lots and sports arenas
  5. More and larger cabinets/boxes – Devices and components associated with communications services provided over fiber-to-the-node/home, and Broadband over Power Lines (BPL) architectures
  6. Distributed Power Sources
    - Distributed power sources (e.g., solar panel assemblies) feeding power into the grid or powering specific facilities
  7. Expansion of private networks with HFC and wireless (WiFi) architectures

# → Safety Codes Alone Are Not Enough

## Baseline for Safety -- NESC...OSHA....NEC... GO 95

### Limits of Safety Codes

- 5 year cycle → slow to respond to market/business initiatives
  - 3 year cycle like NEC ? Still too slow ?
  - TIA process? conservative process--takes time--requires >75% agreement
  - Develop local perturbations – Legislative, PUC, BPU, California GO95, etc...

### A. Design, Engineering and Product Specifications

### B. Operational M&Ps and Engineering Controls

#### Industry or Individual Company Driven

- ATIS – STEP, PEG ... ATIS-0600333, etc...
- Telcordia GR-1089, SR-1421, GR-3171, etc...
- IEEE-516, IEEE-P487, UL-609590, IEC, ...
- Supplier product specific engineering/use guidance



# Safety Codes Not Enough

get it right

- **Safety Codes.....Regulatory and Legal Mandates**
  - NESC...NEC..OSHA...GO 95....
  - Local and Regional Building and Fire Codes
- **Internal Practices**
  - Telcordia Construction Blue Book – Issue 5 (2011).., new issue in 2014
  - Service Providers - ATT..Verizon... Centurylink ...RUS..
  - Manufacturer/Supplier provided instructions and guidance documents
- **Product Specifications and Functional Performance Criteria**
  - Poles & Hardware - GR-60 Wood, GR-3159 Non-Wood, GR-3174 Hardware
  - Equipment - Physical Protection -- GR-3108... GR-1089 EMC.....GR-63 and most recently GR-3171 - OSP Network Elements Used in Wireless Networks
  - Enclosures and Closures - GR-43 (Huts), GR-487 (Electronic Equipment Cabinets), GR-950 (ONUs), GR-902 (Handholes)
  - Cables, .GR-421, GR-3163, GR-3164, GR-137, GR-492, GR-20, etc.....
- **Design Engineering for Network**
  - Reliability and Long Lifetimes --- 20.....40 years
  - Quality and Availability of Services (99.999+%)



# Paths Forward

get it right

- A. Review Incidents, Accidents and Current Practices for Operations, Personnel and Equipment Facilities**
- B. Identify Root-Cause Problems or Areas for Improvements**
- C. Determine Best Solutions and Means to Improve Personal and Public Safety along with Better Equipment and Network Reliability**
  - Product breaks or fails before its time → Improve Product Functional Performance Criteria
  - Develop, Educate and Train staff for best-in-class installation, repairs and maintenance practices
  - Formalize Best Methods and Practice (M&P) in internal practice documents – e.g., Telcordia Construction Blue Book (SR-1421)
- D. For circumstances where code changes can help**
  - Influence GO-95 process
  - Participate in NESC/NEC Subcommittees and Working Groups
  - Prepare change proposals (CPs) for 2017 NESC → May 2013





# Current Code Focus

get it right

## A. GO95 Technical Panel Meetings

- Influence, where possible, and respond with better practices

## B. NESC Change Proposals – under review and consideration at moment (appreciate comments and suggestions) based on the above discussions

### Grounding and Bonding (Section 9)

- Rules 099 “... Grounding & Bonding of Communications Apparatus...”

### Aerial Plant (Part 2)

- Rules 214 & 313 “... Inspections and Tests..”
- Rules 222 “Joint use of Structures”
- Rule 224B – “ supply circuits used exclusively in operation of communication circuits”

continued...





# Current Code Focus

get it right

## Aerial Plant (part 2 continued)

- Rule 235 H & I as well as Rule 238 – Clearances specifically for communications facilities
- Rule 236, Climbing Space, and 237, Working Space

## Buried Plant (Part 3)

- Rules in Part 3 pertaining to joint placement of telecom-power use and joint buried plant – Section 35 (direct buried) and Section 36 (Risers on Poles)
- Rule 384 – Intersystem bonding and bonding to the vertical MGN on poles

## Work Rules (Part 4)

- Rules in Section 43 (particularly Rule 423) on Minimum Approach Distances for communications workers.



# THANK YOU



## Q & A

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## -- Bonus Materials --

### Guidelines on B&G Practices

- Aerial Plant
- Communications Ground Bed
- Grounding of Guys and Hardware
- Under High Voltage Lines
- Buried Plant
- Telcordia Construction Manual Guidelines- Blue Book

## .....→ General Guidance - Aerial Plant

### Bond

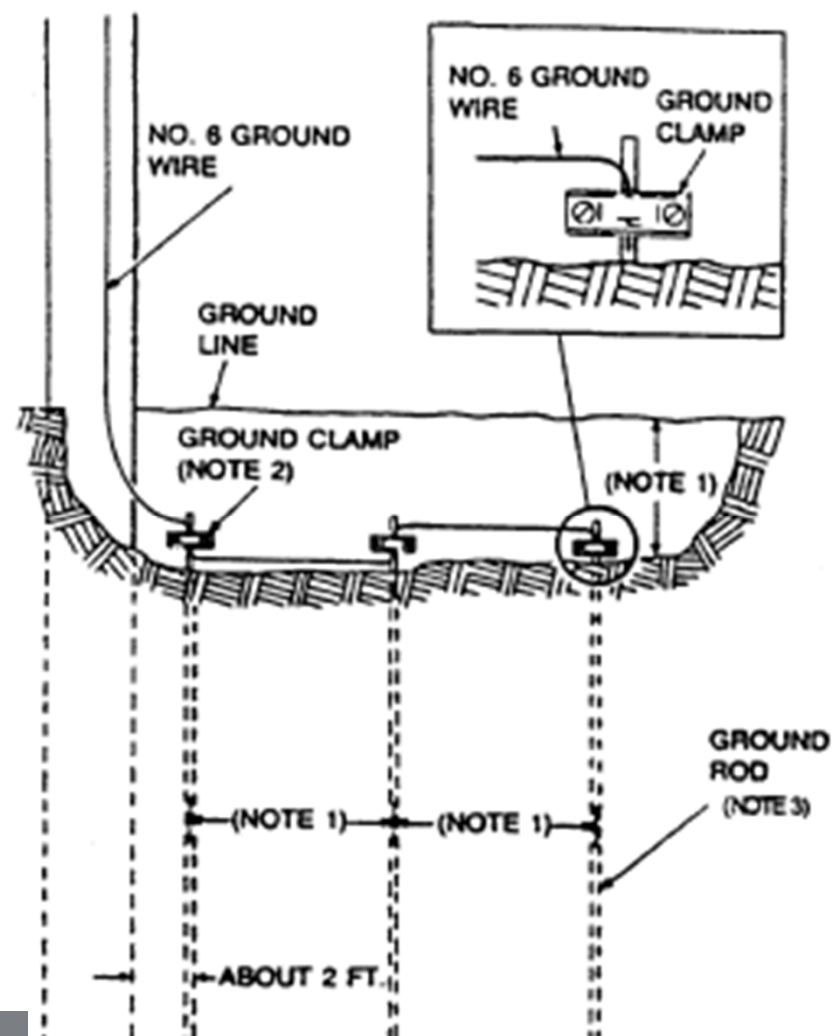
- Copper cable shield to strand at least every  $\frac{1}{4}$  mile
- Strands of separate copper cables on the same pole together every  $\frac{1}{4}$  mile.
- Attachments to strand dead ends.
- Communications attachments to communications grounds where they exist.
- Strands that intersect from different copper cable leads (crossover poles)

### Ground

- Strand dead ends
- Supporting messenger (strand) every 1320 feet ( $\frac{1}{4}$  mile) with Ground Bed

# → Telecom Grounding Bed – Ground Rod System

- Note (1) defined by application and available space – 8 or more feet desired for 8 foot rods.
- Note (2) – crimped or welded connection using a 2-hole/lug ground connector is preferred
  - Crimp/weld → better electrical and mechanical bond
  - Screw-type → more easily reconfigured.
- Note 3 – Rods shall be 8 feet minimum length and 5/8-inch diameter for iron/steel, or 1/2 inch diameter of stainless steel or copper-clad stainless-steel.



## Improper Rod Placement



Should be

- #6 AWG
- 2 feet from Pole
- buried 12 inches



# .....→ Grounding of Guys and Support Hardware

NESC Rule 215 requires a guy to be effectively grounded or isolated.

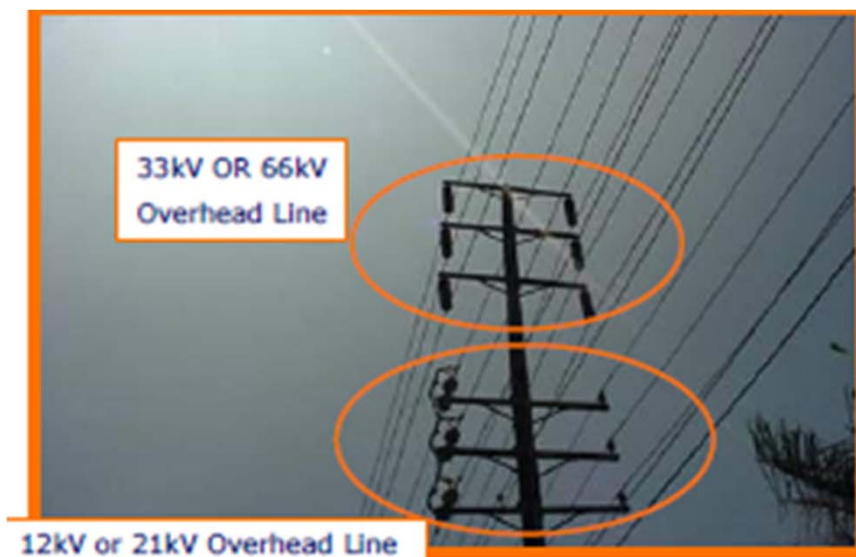
**Intentions of Rules 215 & 233 is to make sure that if a line conductor or guy goes slack then fault current/voltage will not expose the public, supply/communications workers or equipment to power.**

- Telecommunications guys are presently electrically bonded through their attachment hardware . The grounding path can include
  - Anchors
  - Strand
  - Through the pole attachment hardware
  - Vertical pole ground wires (MGNs) → 4 grounds in a mile (Rule 97)

The telecom equipment is "effectively grounded" since there is a permanent bond to the pole ground and supply neutral. A solidly attached guy forms a low resistance connection to earth through the attachment hardware, strand and MGN connections. The interconnected system meets the definition of effectively grounded since it is *“designed to minimize hazard to personnel and having resistances to ground low enough to permit prompt operation of circuit protective devices”*.

## .....→ Under High Voltage Lines

- If bonding to Power Utility Grounding Scheme is NOT permitted the Ground Bed shall be placed subject to power voltage limitations:
  - 500 Volts to 26 kV, place a ground bed and attach a bare #6 ground wire from the new or existing strand to the ground bed at both ends of the pole lead and every 1320" (1/4 mile).
  - 26 kV to 60 kV, place a ground bed and attach a bare #6 ground wire from the new or existing strand to a ground bed at both ends of the pole lead and every 660" (1/8 mile).





# Buried Plant

## **Bond cable shield to power neutral ground at**

- At least every other terminal not to exceed 1000 feet
- At terminal nearest each transformer
- At all aboveground terminals, apparatus cases, and cable closures which are within 6 feet of any above ground power apparatus

## **Since in many or most cases, no access to power bonding & grounding source is available.**

- Place a ground bed
- Place ground at the beginning and end of the laterals and major branch splices
- Bond cable shields
  - Within 500 ft of first transition point (e.g., pedestal, crossbox)
  - Within 500 ft of the CO side of any new buried cable pulling off from an existing route (branch location).
  - At least every other terminal so as not to exceed 1000 ft to a ground bed.
  - Within 500 ft of the end of the cable route, no additional ground rods are required.

# .....→ Internal Practices – e.g., Telcordia Construction Blue Book (SR-1421)



## General Scope Chapters 1 and 2

- Scope, Purpose and List of Changes
- Coordination with Other Codes and Standards
- General Safety Precautions and Guidelines
  - Working in Vicinity of Power Conductors
  - Minimum Approach Distances, Arc-Flash...
  - Visual Pole Inspection.
  - Buried Plant Precautions and Manholes
  - Fiber Optics
- Inspection and Make-Ready Survey Checklists



## Aerial Plant Chapters 3 –to-14

- Clearances
- Strand
- Pole Line Hardware
- Guying
- Insulating Guys
- Anchors and Guy Rods
- Suspension Strand
- Bonding and Grounding
- Aerial Markers
- Pole Testing and Inspection
- Pole Strength
- Supply Equipment in/near Telecom Space



## Underground & Buried Plant Chapters 15 - to - 25

### Manholes

- General Precautions
- Testing Atmosphere and Ventilating
- Bonding Cables
- Cable Markers
- Sealing Ducts and Conduits

### Buried Plant

- General Construction
- High-Speed Blown Cable
- Direct Buried Duct
- Directional Drilling
- Bonding Drop Cable
- Placing Cable Guards



## Chapter 26-27-Appendices

- FTTx Deployments
- Symbols for Grids and Mapping Diagram
- Appendices
  - Background on Ice-Wind Load Map used for Reliability-Based Design of Required Pole Strength
  - NESC 2012-2017 Cycle Schedule
  - NESC Active Issues – Working Groups (WGs)